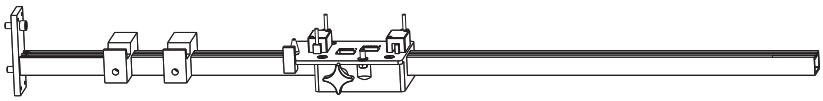
455010 - Stop ruler Multi-Matic for fitting punch Somatec Lh

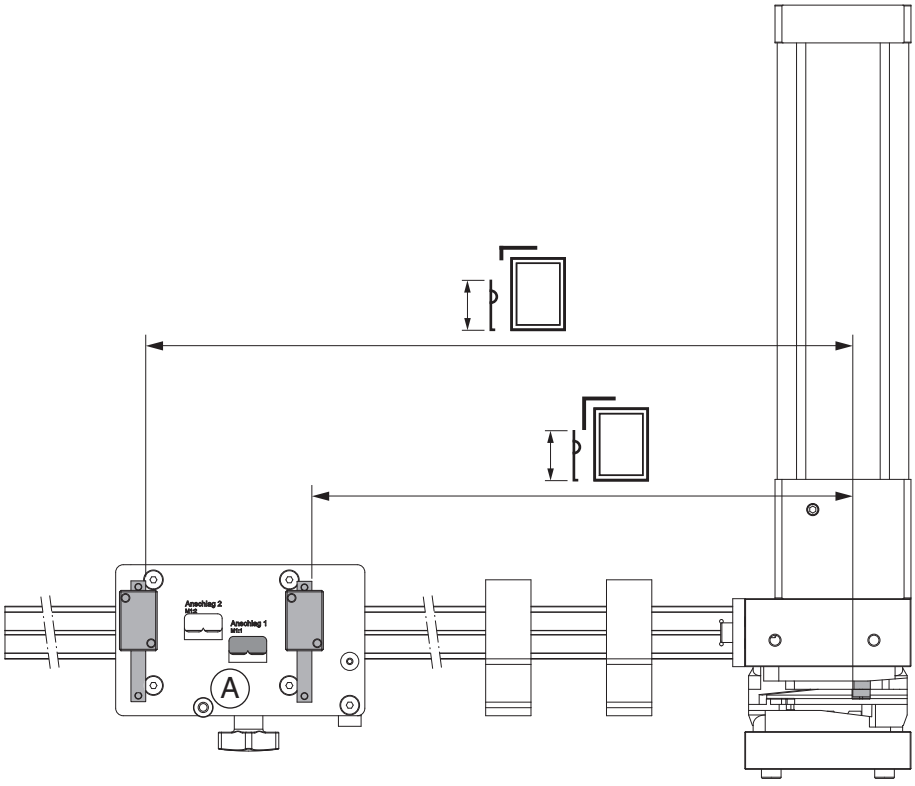
Technical drawing



		№
Stop ruler Multi-Matic for fitting punch Somatec Lh	1	455010

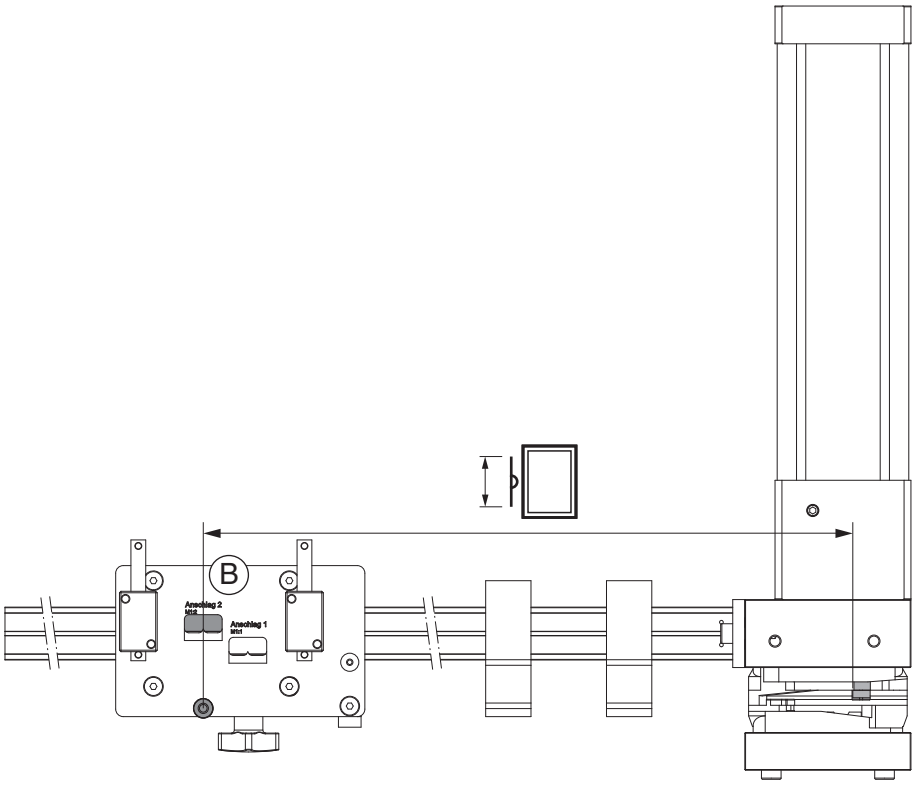
Trimming

Trimming of drive gear FHH



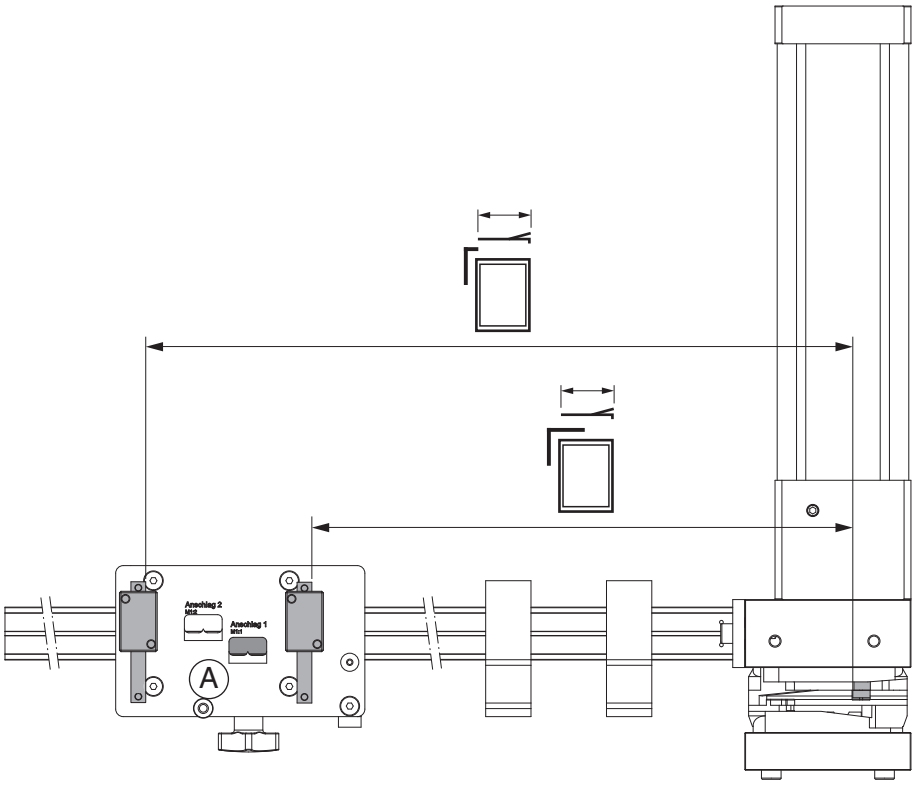
• Loosen locking device, move the stop to desired SRH (Index A) and fix with the locking device.
• Place the drive gear with the retaining bracket on the stop (for standard corner element or short corner element), insert into the cropper and trim to length.

Trimming of drive gear VHH



- Loosen locking device, move the stop to desired SRH (Index B) and fix with the locking device.
- Place the drive gear with the square to the mandrel, insert into the cropper and trim to length. Turn the drive gear and repeat the process.

Trimming of scissor stays



• Loosen locking device, move the stop to desired SRW (Index A) and fix with the locking device.
• Place the scissor stay with the retaining bracket on the stop (for standard corner element or short corner element), insert into the cropper and trim to length.